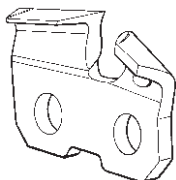


42 Oregon® Vanguard 3/8"

OREGON® VANGUARD



Kickback
Reducing
Features



End
View



Use

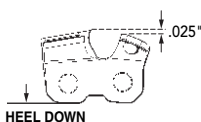


Chain Type	Gauge
72V	.050"
73V	.058"
75V	.063"

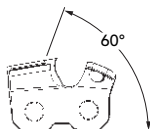
Low-kickback Performance ***Low-vibration Chain***

FILING

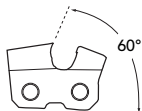
① DEPTH-GAUGE
SETTING



② TOP-PLATE
CUTTING ANGLE



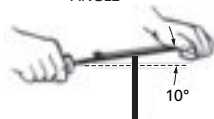
③ SIDE-PLATE
ANGLE



④ TOP-PLATE
FILING ANGLE



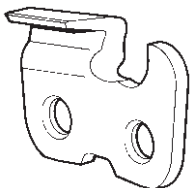
⑤ FILE-GUIDE
ANGLE







TOOLS FOR FILING

Part No.	Description
70502	7/32" Round File (12-Pack)
31686	7/32" Assembled File Guide
31941	.025" Drop-Center Depth-gauge Tool
OR534-316	3/16" Grinding Wheel, 5-3/4" Dia.
OR4125-316	3/16" Grinding Wheel, 4-1/8" Dia.

Chains on this page are intended for use with saws 3.0 to 6.0 cu. in. (50 cc - 100 cc) displacement and bars 12 in. to 32 in. (30 -81 cm) in length.

SEMI CHISEL

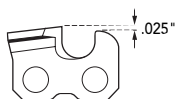
Kickback Reducing Features	End View	Use
		 

Not a Low-kickback Chain

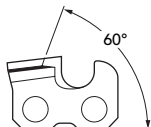
Chain Type	Gauge
72AP, 72DP	.050"
73DP	.058"
75DP	.063"

FILING

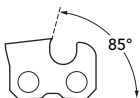
① DEPTH-GAUGE SETTING



② TOP-PLATE CUTTING ANGLE



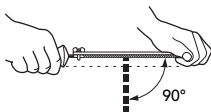
③ SIDE-PLATE ANGLE



④ TOP-PLATE FILING ANGLE



⑤ FILE-GUIDE ANGLE

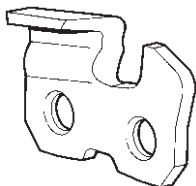
**TOOLS FOR FILING**




Part No.	Description
70502	7/32" Round File (12-Pack)
31686	7/32" Assembled File Guide
22290	.025" Depth-gauge Tool
OR534-316	3/16" Grinding Wheel, 5-3/4" Dia.
OR4125-316	3/16" Grinding Wheel, 4-1/8" Dia.

Chains on this page are intended for use with saws up to 6.0 cu. in. displacement (100 cc), and bars up to 36 in. length (91 cm).

44 Speed Guard™ 3/8"

SEMI CHISEL



Kickback Reducing Features 	End View 	Use 
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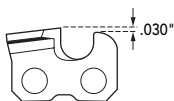
Not a Low-kickback Chain

Chain Type	Gauge
72DG*, 72DJ*	.050"
73DG*	.058"
75DG*	.063"

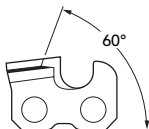
*Recently obsoleted Oregon® chain part numbers

FILING

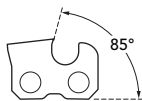
① DEPTH-GAUGE SETTING



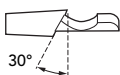
② TOP-PLATE CUTTING ANGLE



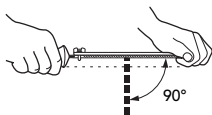
③ SIDE-PLATE ANGLE



④ TOP-PLATE FILING ANGLE



⑤ FILE-GUIDE ANGLE

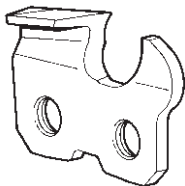


TOOLS FOR FILING

Part No.	Description
70503	3/16" Round File (12-Pack)
31690	3/16" Assembled File Guide
22291	.030" Depth-gauge Tool
OR534-316	3/16" Grinding Wheel, 5-3/4" Dia.
OR4125-316	3/16" Grinding Wheel, 4-1/8" Dia.

Chains on this page are intended for use with saws up to 6.0 cu. in. displacement (100 cc), and bars up to 30 in. length (76 cm).

CHISEL



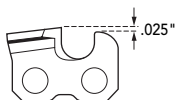
Kickback Reducing Features	End View	Use

Not a Low-kickback Chain

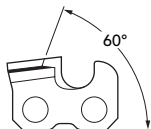
Chain Type	Gauge
72JG, 72LG	.050"
73JG, 73LG	.058"
75JG, 75LG	.063"

FILING

① DEPTH-GAUGE SETTING



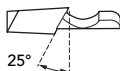
② TOP-PLATE CUTTING ANGLE



③ SIDE-PLATE ANGLE



④ TOP-PLATE FILING ANGLE



⑤ FILE-GUIDE ANGLE



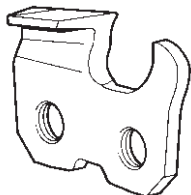
TOOLS FOR FILING




Part No.	Description
70502	7/32" Round File (12-Pack)
31686	7/32" Assembled File Guide
22290	.025" Depth-gauge Tool
OR534-316	3/16" Grinding Wheel, 5-3/4" Dia.
OR4125-316	3/16" Grinding Wheel, 4-1/8" Dia.

Chains on this page are intended for use with saws up to 6.0 cu. in. displacement (100 cc), and bars up to 36 in. length (91 cm).

46 Super 70 3/8"

CHISEL



Kickback Reducing Features 	End View 	Use 
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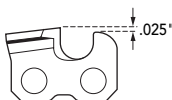
Not a Low-kickback Chain

Low-vibration Chain

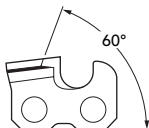
Chain Type	Gauge
72JP, 72LP, M72LP	.050"
73JP, 73LP, M73LP	.058"
75LP, M75LP	.063"

FILING

① DEPTH-GAUGE SETTING



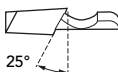
② TOP-PLATE CUTTING ANGLE



③ SIDE-PLATE ANGLE



④ TOP-PLATE FILING ANGLE



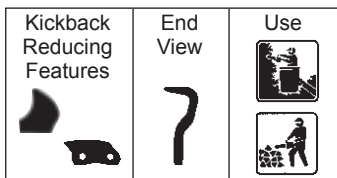
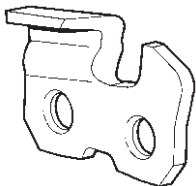
⑤ FILE-GUIDE ANGLE



TOOLS FOR FILING

Part No.	Description
70502	7/32" Round File (12-Pack)
31686	7/32" Assembled File Guide
31941	.025" Drop-Center Depth-gauge Tool
OR534-316	3/16" Grinding Wheel, 5-3/4" Dia.
OR4125-316	3/16" Grinding Wheel, 4-1/8" Dia.

Chains on this page are intended for use with saws up to 6.0 cu. in. displacement (100 cc), and bars up to 36 in. length (91 cm).

SEMI CHISEL

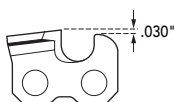
A Low-kickback Chain
With Bumper Tie Straps

Chain Type	Gauge
72SG*	.050"
73SG*	.058"
75SG*	.063"

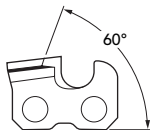
*Recently obsoleted Oregon® chain part numbers

FILING

① DEPTH-GAUGE SETTING



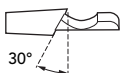
② TOP-PLATE CUTTING ANGLE



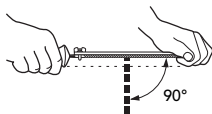
③ SIDE-PLATE ANGLE



④ TOP-PLATE FILING ANGLE



⑤ FILE-GUIDE ANGLE

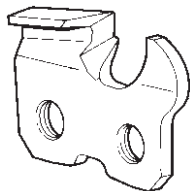
**TOOLS FOR FILING**

Part No.	Description
70503	3/16" Round File (12-Pack)
31690	3/16" Assembled File Guide
22291	.030" Depth-gauge Tool
OR534-316	3/16" Grinding Wheel, 5-3/4" Dia.
OR4125-316	3/16" Grinding Wheel, 4-1/8" Dia.

Chains on this page are intended for use with saws up to 4.3 cu. in. displacement (70 cc), and bars up to 24 in. length (61 cm).

48 Square-Ground Chain 3/8"

CHISEL



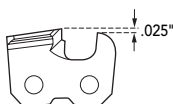
Kickback Reducing Features 	End View 	Use
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Not a Low-kickback Chain

Chain Type	Gauge
72CJ, 72CJX, 72CK, 72CKX, 72CL, 72CLX	.050"
75CJ, 75CJX, 75CK, 75CKX, 75CL, 75CLX	.063"

FILING

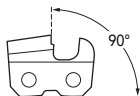
① DEPTH-GAUGE SETTING



② TOP-PLATE CUTTING ANGLE



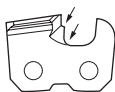
③ SIDE-PLATE ANGLE



④ TOP-PLATE FILING ANGLE



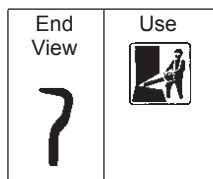
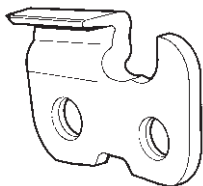
⑤ GULLET FILING (SEE PAGE 66)



TOOLS FOR FILING

Part No.	Description
22290	.025" Depth-gauge Tool
12211	Depth-gauge File (flat)

Chains on this page are intended for use with saws up to 6.0 cu. in. displacement (98 cc), and bars up to 36 in. length (91 cm).

SEMI CHISEL

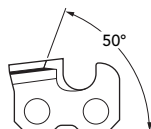
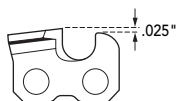
Not a Low-kickback Chain

Chain Type	Gauge
72RD	.050"
73RD	.058"
75RD	.063"

FILING

① DEPTH-GAUGE SETTING

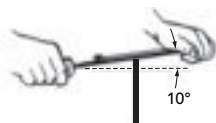
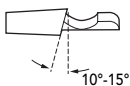
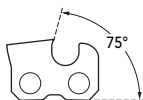
② TOP-PLATE CUTTING ANGLE



③ SIDE-PLATE ANGLE

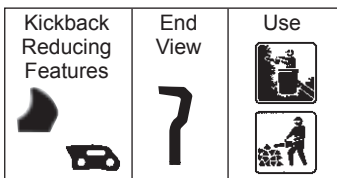
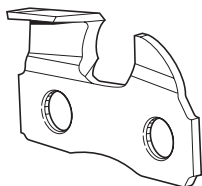
④ TOP-PLATE FILING ANGLE

⑤ FILE-GUIDE ANGLE

**TOOLS FOR FILING**

Part No.	Description
70502	7/32" Round File (12-Pack)
22290	.025" Depth-gauge Tool
OR534-316	3/16" Grinding Wheel, 5-3/4" Dia.
OR4125-316	3/16" Grinding Wheel, 4-1/8" Dia.

Ripping chains feature a special grind for use in ripping cuts only. Do not use these chains for any type of cutting other than ripping.

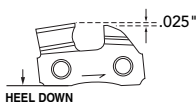
CHAMFER CHISEL**A Low-kickback Chain**

Chain Type	Gauge
90SG	.043"

With Bumper Tie Straps
Low-vibration Chain
Narrow-kerf Chain

FILING

① DEPTH-GAUGE SETTING



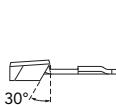
② TOP-PLATE CUTTING ANGLE



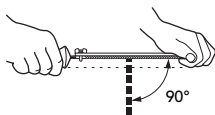
③ SIDE-PLATE ANGLE



④ TOP-PLATE FILING ANGLE



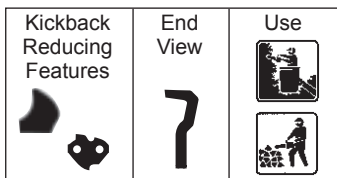
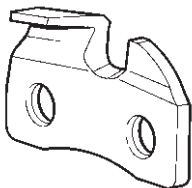
⑤ FILE-GUIDE ANGLE

**TOOLS FOR FILING**

Part No.	Description
70511	4.5mm Round File (12-Pack)
31692	4.5mm Assembled File Guide
31941	.025" Drop-Center Depth-gauge Tool
OR534-18	1/8" Grinding Wheel, 5-3/4" Dia.
OR4125-18	1/8" Grinding Wheel, 4-1/8" Dia.

Chains on this page are intended for use with saws up to 2.4 cu. in. displacement (40 cc), with bars for electric saws up to 16 in. (41 cm) and with bars for gasoline saws up to 14 in. (35 cm).

CHAMFER CHISEL



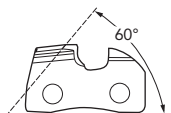
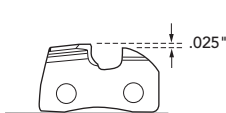
A Low-kickback Chain
With Bumper Drive Links

Chain Type	Gauge
91P	.050"

FILING

① DEPTH-GAUGE SETTING

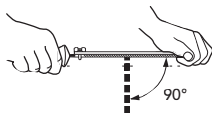
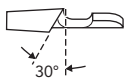
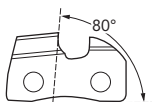
② TOP-PLATE CUTTING ANGLE



③ SIDE-PLATE ANGLE

④ TOP-PLATE FILING ANGLE

⑤ FILE-GUIDE ANGLE



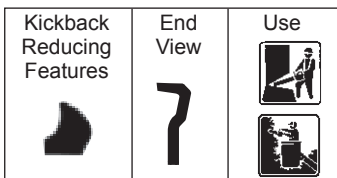
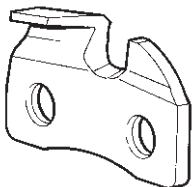
TOOLS FOR FILING

Part No.	Description
70504	5/32" Round File (12-Pack)
37534	5/32" Assembled File Guide
31941	.025" Drop-Center Depth-gauge Tool
OR534-18	1/8" Grinding Wheel, 5-3/4" Dia.
OR4125-18	1/8" Grinding Wheel, 4-1/8" Dia.

Chains on this page are intended for use with saws up to 2.5 cu. in. displacement (41 cc), and bars up to 16 in. length (41 cm).

52 Low Profile 3/8"

CHAMFER CHISEL



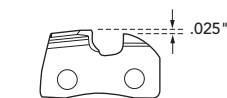
Not a Low-kickback Chain

No Bumper Tie Straps
Low-vibration Chain

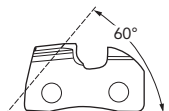
Chain Type	Gauge
91VS, M91VS	.050"

FILING

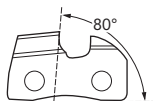
① DEPTH-GAUGE SETTING



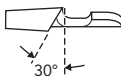
② TOP-PLATE CUTTING ANGLE



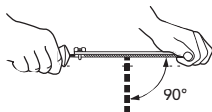
③ SIDE-PLATE ANGLE



④ TOP-PLATE FILING ANGLE



⑤ FILE-GUIDE ANGLE

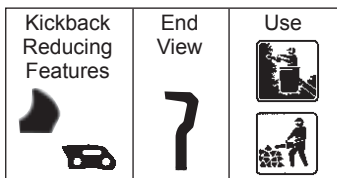
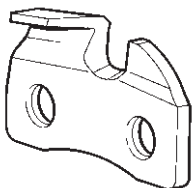


TOOLS FOR FILING

Part No.	Description
70504	5/32" Round File (12-Pack)
37534	5/32" Assembled File Guide
31941	.025" Drop-Center Depth-gauge Tool
OR534-18	1/8" Grinding Wheel, 5-3/4" Dia.
OR4125-18	1/8" Grinding Wheel, 4-1/8" Dia.

Chains on this page are intended for use with saws up to 2.5 cu. in. displacement (41 cc), and bars up to 16 in. length (41 cm).

CHAMFER CHISEL



A Low-kickback Chain

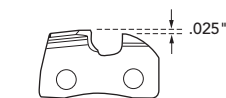
With Bumper Tie Straps

Low-vibration Chain

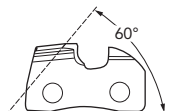
Chain Type	Gauge
91VG	.050"

FILING

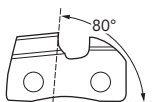
① DEPTH-GAUGE SETTING



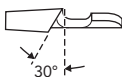
② TOP-PLATE CUTTING ANGLE



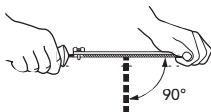
③ SIDE-PLATE ANGLE



④ TOP-PLATE FILING ANGLE



⑤ FILE-GUIDE ANGLE



TOOLS FOR FILING

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